



D. D. Bean & Sons Co.

Printer Specification Form

***Package Description:** Matchbook cover and/or Overwrap sleeve

***Printer Information:**

Company Name: D.D. Bean & Sons Co.
 Address: 207 Peterborough Street; Jaffrey, NH 03452
 Primary Contact: Karen Lane
 Phone Number: 603-593-3237 Fax Number: 603-532-6001
 Email Address: klane@ddbean.com
 Graphics Specialist Contact: Paul Ferrell
 Phone Number: 603-532-8311, ext. 1690
 Email Address: pferrell@ddbean.com

***Print Process Information:** Offset Lithography **Flexography** Metal Decorating (Dry Offset)
(Check only the print method used for this project) Rotogravure Other: : _____

***Substrate Information:** Paper Paperboard Cardboard
(Check only the substrate used for this project) White Poly Clear Poly Plastic
 Foil/Metalized Film or Paper Metal Other _____
 Surface Printing Inside Printing

***Press Capabilities – Colors/Inks:**

Number of Colors available: **5**
 Number of Colors quoted on this project:
 Varnish or other coating required? Yes No
 If yes, is coating additional to colors quoted? Additional Included
 Are process make-up and/or screened colors possible? Yes No
 Can screens and solids be combined on the same plate? Yes No
 With multiple sku projects, will each item print separately or in combination?
 Printed separately Printed in combination

***Press Capabilities – Technical Information:**

Minimum trap thickness required: .012

If white backup is required, specify holdback: .012

Minimum thickness required for positive printing rule- Across web: 1 pt. Print direction: east-west

Minimum thickness required for negative printing rule- Across web: 1 pt. Print direction: east-west

Recommended Minimum type size: Positive: 5 pt. Helvetica (or equivalent) Negative: 5 pt. Helvetica (or equivalent)

Line screen: spot to 150 Dot shape: round Minimum dot: 3% Maximum dot: 100%

Dot gain:

Minimum dot will print: 5% 10% dot will print: 16% 25% dot will print: 35%

50% dot will print: 58% 75% dot will print: 80% 90% dot will print: 92%

95% dot will print: 96% Maximum dot will print: 100%

Final Requirements: WE PRODUCE THE FINAL FILM

Digital file required on disk. Please specify requirements: Adobe Illustrator or Macromedia FreeHand

Final film required (*Complete the information below*) **N/A (WE PRODUCE FINAL FILM)**

Film type: Negative Positive

Film thickness: .004" .007"

Film surface: Regular Matte

Film layout: One up Stepped (*Supply detailed layout*)

Emulsion Orientation: Right reading emulsion up

Right reading emulsion down

Flexography Plates - Distortion: WE MAKE PLATES IN-HOUSE

Plate type: Rubber Photopolymer

Distortion percentage: Across web: **N/A (WE MAKE PLATES IN-HOUSE)** In print direction: **N/A (WE MAKE PLATES IN-HOUSE)**

UPC Information:

Minimum magnification factor for the UPC: 100%

Bar width reduction required for the UPC: .003%

Comments: